

OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS



SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= NEWTON



= PART.NO



= HEXAGONAL SOCKET



= FRICTION



= PCS. PER PACKAGE



= BLADE SLOT



= AUTOMATIC





= COMBI SLOT



= DROP DOWN



= CAPACITY LOADING



= COUNTERSUNK HEAD



= STANDARD HINGE



= WOOD / GLASS THICKNESS



= PAN HEAD





= HOLE DIAMETER



= FLANGE HEAD



= KIMANA HINGE



= DIAMETER



= FLAT HEAD



= FLAP HINGE



= LENGTH



= TRILOBULAR SCREW



= WITH SPRING



= HEIGHT



= SELF-TAPPING SCREW



= WITHOUT SPRING



= RIGHT VERSION



= EURO THREAD



= REVERSED SPRING



= LEFT VERSION



= METRIC THREAD



= SETTING CODE



= PRE-INSERTED SCREW



= FOR ROUND TUBE



= PCS. PER PAD



= PRE-INSERTED SCREW AND SPREADING BUSH



= FOR OVAL TUBE



= CUT ON REQUEST



= WITH BUFFER



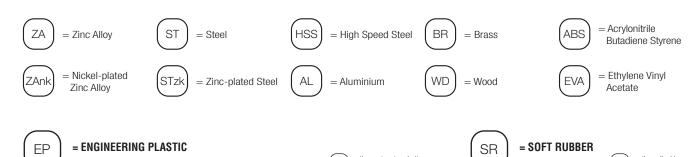
= WITH MAGNET

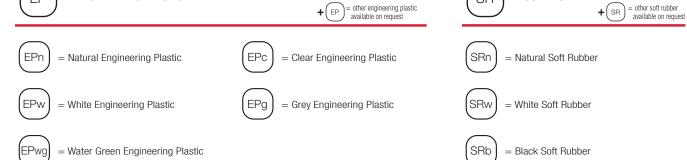


= WITH FLANGE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS







PART. NO	FINISHES	PART. NO	FINISHES	PART. NO	FINISHES
AA	Natural	JB	Bright Aluminium	RO	Red
AB	White	JC	Aluminium - Chrome	UZ	T -Met
AC	Opal White	JD	Matt Aluminium	WA	Bronzed
AE	White 9010	JE	Satin-finished Aluminium	WI	Burnished
AK	Champagne	JF	Aluminium - Brass	XD	Satin-finished Steel
AL	lvory	JG	Aluminium 5	YA	Nickel-plated
EA	Black	JL	Aluminium PE 11	YB	Bright Nickel-plated
EB	Glossy Black	JM	Aluminium RAL 9006	YC	Matt Nickel-plated
EC	Matt Black	KA	Chrome	YD	Satin-finished Nickel-plated
EE	Anthracite	КВ	Bright Chrome	YQ	Black Nickel
FU	Gunmetal	KC	Matt Chrome	ZA	Zinc alloy
GR	Raw	MA	Brown	ZN	Zinc-plated
НА	Brass-Plated	MB	Light Brown 1	ZQ	Bright Gold
НН	Tropicalized	NN	Metallic Beige	ZY	Titanum
HL	Raw Brass	NO	Beige	ZZ	Clear
НХ	Graphite	OA	Oak	00	Insignificant finish
IA	Grey	OZ	Ash		
IB	Metallic Grey	PA	Light Ash		
IF	Middle Grey	PZ	Beech		
IJ	Light Grey	QB	Walnut		











KRABY SYSTEM LIFT UP

KRABY is the new gas and oil stay conception with a completely new design to open flap

doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in several newton strengths to suit small - medium - big - maxi size doors. It can be fixed directly on solid doors or wider aluminium frame section doors.

For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic S.F. version, once you begin to open the door, it continues to open gently
- and completely by itself.
- Friction version, the stay holds the door in any position required.
- For aligning nearby doors through the rotary knob placed on the piston base plate.
- To change the time in opening and closing of the door by adjusting the position of the piston base plate within the "U" slot of the side bracket.

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.







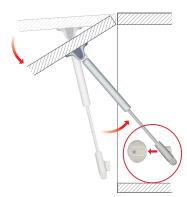




INSTALLATION



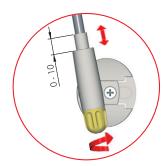




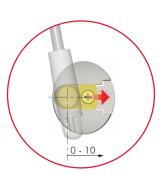




ADJUSTMENTS



INCREASE OPENING ANGLE Rotate the rotary knob.

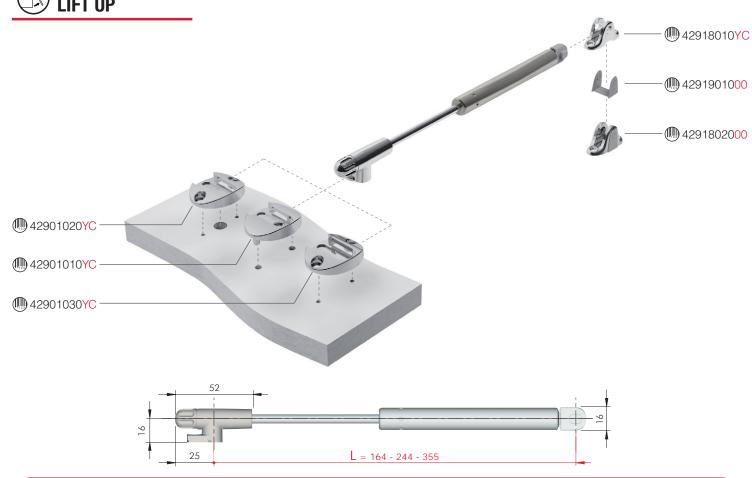


REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.



















Further newton strengths available on request.



KRABY FRICTION VERSION

L		N
164	42001010 <mark>UZ</mark>	45
164	42002010 <mark>UZ</mark>	60

L		N
	42011010 <mark>UZ</mark>	45
244	42012010 <mark>UZ</mark>	60
244	42013010 <mark>UZ</mark>	90
	42014010 <mark>UZ</mark>	120

L		\bigcirc
	42030010 <mark>UZ</mark>	45
355	42031010 <mark>UZ</mark>	60
355	42032010 <mark>UZ</mark>	90
	42033010 <mark>UZ</mark>	120

Further newton strengths available on request.



KRABY AUTOMATIC VERSION

L		\bigcirc
	42101010 <mark>UZ</mark>	50
164	42102010 <mark>UZ</mark>	80
	42103010 <mark>UZ</mark>	120

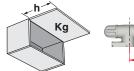
L	(123) (S)	N
	42110010 <mark>UZ</mark>	50
	42111010 <mark>UZ</mark>	80
244	42112010 <mark>UZ</mark>	100
	42113010 <mark>UZ</mark>	120
	42114010 <mark>UZ</mark>	140

L	()	N
	42130010 <mark>UZ</mark>	50
055	42131010 <mark>UZ</mark>	80
355	42132010 <mark>UZ</mark>	100
	42133010 <mark>UZ</mark>	120





Number of stays chart - L 164 mm

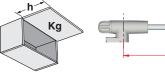




Rev. 02

h	Kraby	Door weight (Kg)											Kraby
"	version	1	2		4		6	;				10	version
220 274	Automatic	1x80N	2x8	ION	x120N			3x120N		4x1	4x120N		
230 - 274 -	Friction	1x45N				2	2x60N		3x60N	Friction			
075 205	Automatic	1x80N	2x80N		2x120N			3x120N			4x120N	Automatic	
275 - 325	Friction	1x60N	2	2x45N		2x60N		3	3x60N		4x60N	Friction	

Number of stays chart - L 244 mm



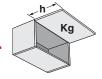


Rev. 02

	Kraby							Doo	r weig	jht (Kg)							Kraby
h	version	1	2	3	4	5	6	6	7		8	9	10	1	1	12	13	version
300 - 324	Automatic	1x80N		2x	50N 2x80N					2x10	00N	2x1	20N	2x1	40N	2x1	160N*	Automatic
300 - 324	Friction	1x45N		1x60N	2x45N				2x60N					2x90N				Friction
325 - 374	Automatic	1x80N		2x50N	2x	80N	2x1	00N		2x12	20N	2x140N		2x16	60N*		2x180N*	Automatic
325 - 374	Friction	1x45N	1x6	NO0	2x45N 2x60			2x60N				2x9	2x90N			2x120N	Friction	
375 - 424	Automatic	1x80N 2x	50N		2x80N		2x1001	N	2x120	N	2x140N	2x16	60N*	2x18	80N*	2x2	240N*	Automatic
375 - 424	Friction	1x45N	1x6	NO0	2x45N 2x6			2x60N				2x90N		2x120h		.0N		Friction
425 - 474	Automatic	2x50N			2x80N		2x1001	N	2x120	N	2x140N	2x16	60N*		2x180N	*	3×160N*	Automatic
425 - 474	Friction	1x60N		2x451	1	2	2x60N				2x9	90N		2x1	20N	3x90N		Friction
475 - 524	Automatic	2x	80N		2x1	100N 2x120N 2x140N 2x160N* 2x180N* 3x		ON* 2x180		180N*		3x1	160N*	Automatic				
475-524	Friction	2x	45N			2x60N		2	2x90N		2x120l	N 3x90N			3x120N		Friction	

^{*} Strenghts available on request.

Number of stays chart - L 355 mm





Rev. 02

	Kraby							Doo	r weight	(Kg)								Kraby
h	version	1	2	3	4	5	E	6	7	1	3	9	10		11	12	13	version
400 404	Automatic		1x80N		2xt	50N			2x	80N	2x			0N 2x120N			2x160N	Automatic
400 - 424	Friction					2x45N									2x60N			Friction
425 - 474	Automatic	1x8	30N	2x50N		2x80N 2x100N 2x120N 2x160N							Automatic					
425 - 474	Friction				2x45N	2x45N 2x60N 2x90N						Friction						
475 - 524	Automatic	1x8	30N	2x50N		2x80N	2)	×100N	2	2x120N 2x			N	2x180N		2x200N	Automatic	
475 - 524	Friction				2x45N	2x45N 2x60N 2x90N				2x90N	Friction							
525 - 574	Automatic	1x8	30N	2x50N	2x8	30N	2x10	00N	2x100N		2x160N			2x180N			2x200N	Automatic
525 - 574	Friction			2x45N						2x6	0N				2x	90N		Friction
575 - 624	Automatic	2x5	50N	2x80N	2x1	00N	2x1	20N		2x1	60N		2x180	N		2x200N		Automatic
575 - 624	Friction			2x45N					2x	60N					2x90N			Friction
625 - 700	Automatic	2x5	50N	2x80N	2x1	00N	2x1	20N		2x1	60N		2x180	N		2x200N		Automatic
023 - 700	Friction		2x45N	1			2x6	80N				2x90N			2x1	20N		Friction

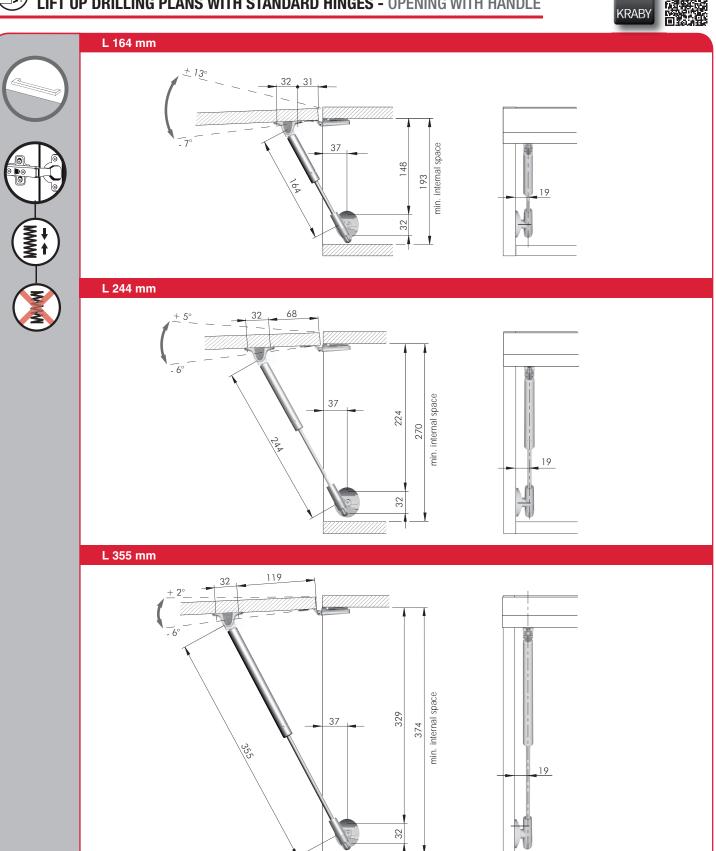
These are experimental results to be checked by the customer. Our Technical Department is at your disposal to test further cases out of this charts.





LIFT UP DRILLING PLANS WITH STANDARD HINGES - OPENING WITH HANDLE





The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.











KRABY CONFIGURATOR:





LIFT UP DRILLING PLANS WITH STANDARD HINGES - PUSH TO OPEN



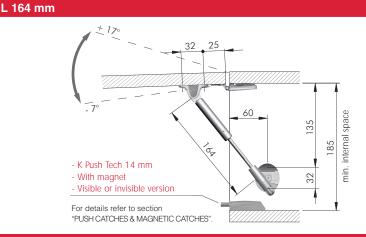


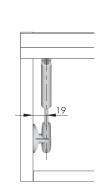


ITALIANA



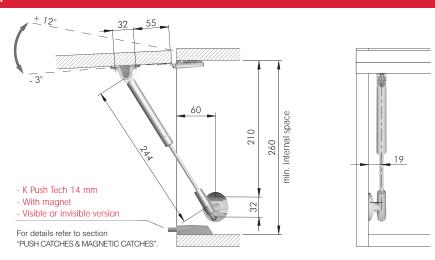




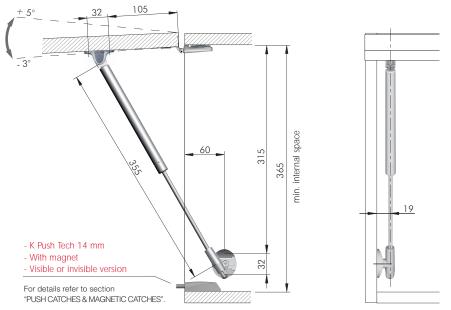




L 244 mm







The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.





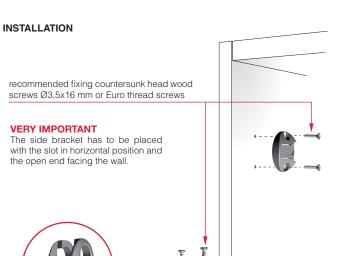




KRABY DROP DOWN

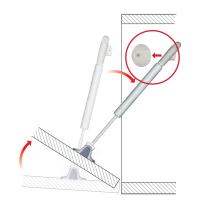












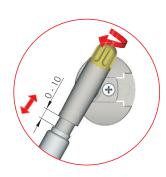


ADJUSTMENTS

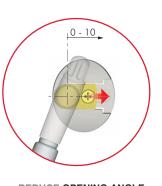
forwards.

VERY IMPORTANT

The door bracket has to be placed in vertical position with the slot facing

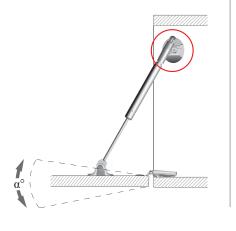


INCREASE OPENING ANGLE
Rotate the rotary knob.



REDUCE OPENING ANGLE

Move forward and backward the piston
base plate in the bracket slot.

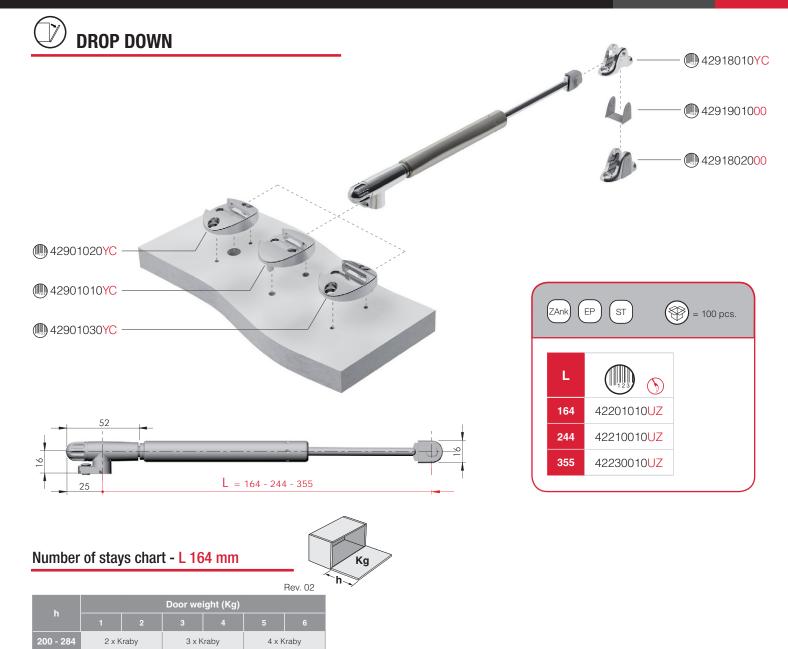












Number of stays chart - L 244 mm

													Rev. 02
.	Door weight (Kg)												
h	1							8	9	10	11	12	13
280 - 324				2 x h	Kraby						4 x Kraby		
325 - 424				2 x Kraby					3 x k	Kraby		4 x l	Kraby
425 - 500			2 x h	Kraby				3 x K	Craby			4 x Kraby	

Number of stays chart - L 355 mm

													Rev. 02
h.	Door weight (Kg)												
h	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500		2 x Kraby										3 x K	raby
501 - 600					2 x Kraby						3 x k	Craby	

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door (extra-size doors might require 3 or more gas stays). Our technical department is at your disposal to test further cases out of this chart.





DROP DOWN DRILLING PLANS WITH KIMANA HINGE







19













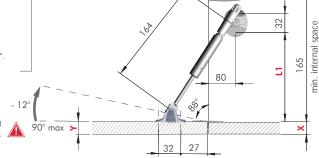
L 164 mm



- Magnet K Lock Visible or invisible
- K Push Tech 20 mm With magnet
 - Visible or invisible

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.



	8,	· 	 	E <u>!</u>		-	■ 19	
32	27	-		<u> </u>			=	
		available is thicknesses			/	adapter availa in various thic	able knesses	

Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	117
16 mm	4 mm	19 mm	-	119
18 mm	2 mm	18 mm	-	117
19 mm	-	16 mm	2 mm	113
19 mm	-	19 mm	-	115
20 mm	-	20 mm	-	115

For Kimana and adapter details refer to section "HINGES"

L 244 mm



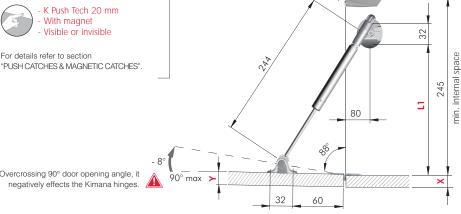
Magnet K Lock

Visible or invisible



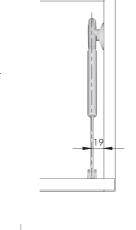
For details refer to section

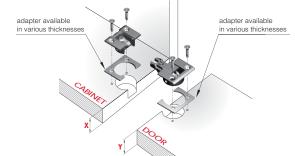
Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.



Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	197
16 mm	4 mm	19 mm	-	199
18 mm	2 mm	18 mm	-	197
19 mm	-	16 mm	2 mm	193
19 mm	-	19 mm	-	195
20 mm	-	20 mm	-	195

For Kimana and adapter details refer to section "HINGES".

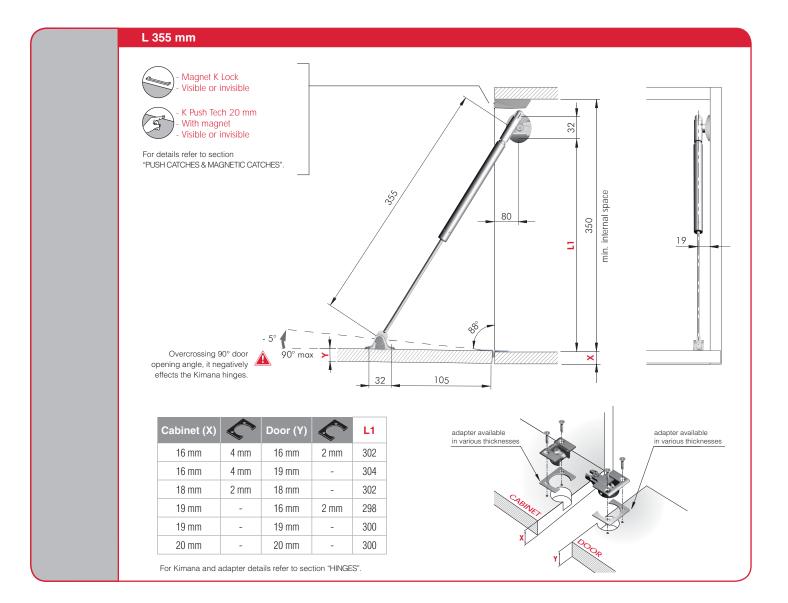










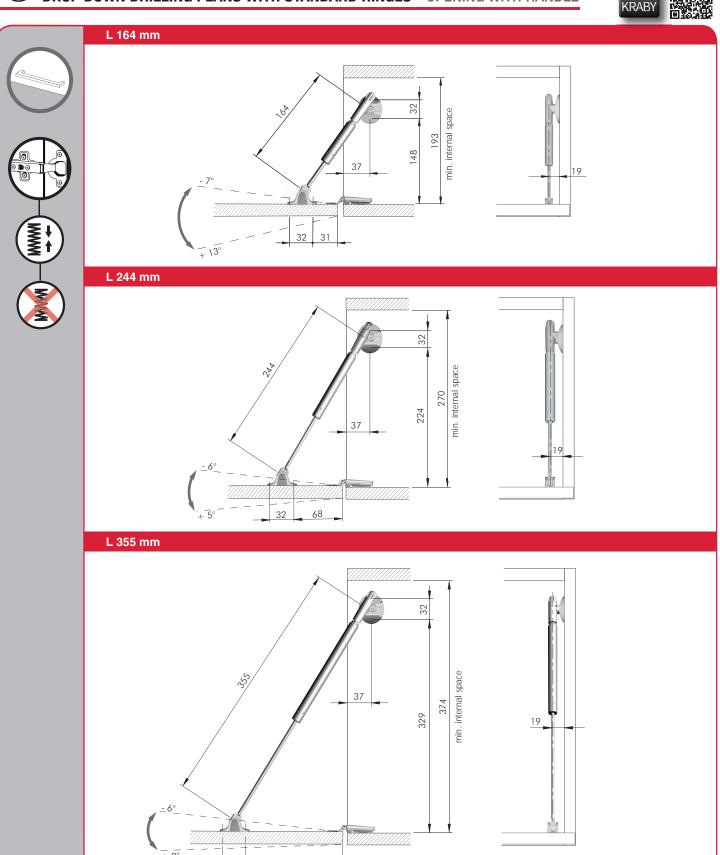






DROP DOWN DRILLING PLANS WITH STANDARD HINGES - OPENING WITH HANDLE





The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.















DROP DOWN DRILLING PLANS WITH STANDARD HINGES - PUSH TO OPEN



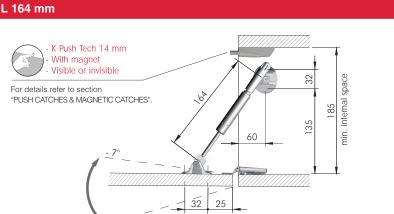






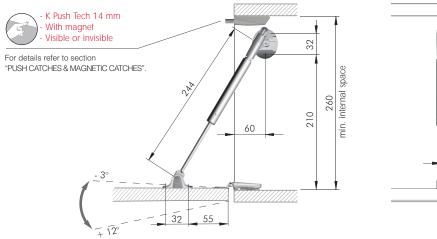


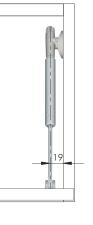




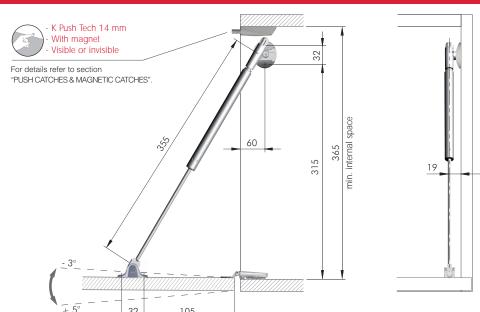


L 244 mm





L 355 mm



The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.

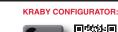








DROP DOWN DRILLING PLANS WITH FLAP HINGE













L 164 mm

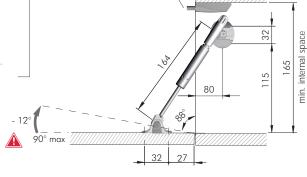


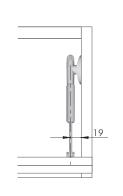


K Push Tech 20 mm With magnet Visible or invisible

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the flap hinges.















Magnet K Lock Visible or invisible

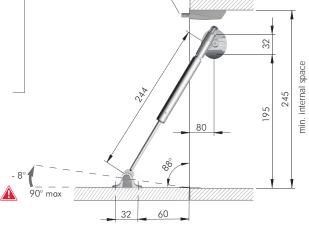


K Push Tech 20 mm With magnet

Visible or invisible

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"

Overcrossing 90° door opening angle, it negatively effects the flap hinges.





L 355 mm

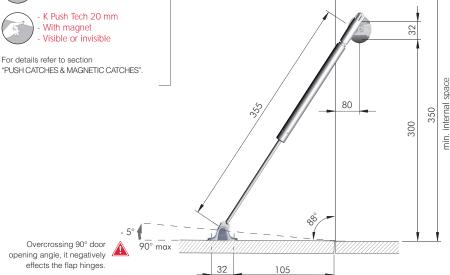


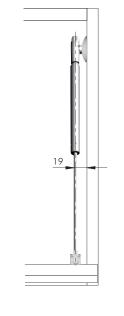
Magnet K Lock

Visible or invisible



For details refer to section

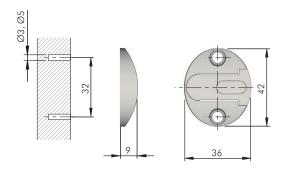




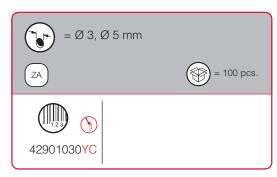
The dimensions of the drilling plan refer to carcases which use standard flap hinges.

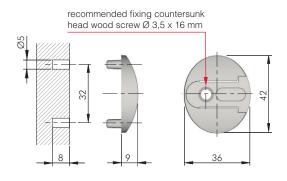


BRACKETS DRILLING PLANS

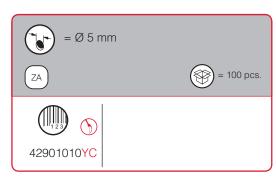


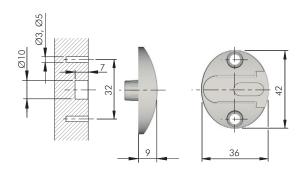




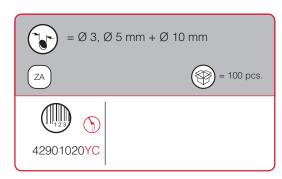


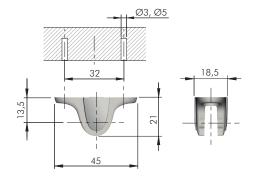




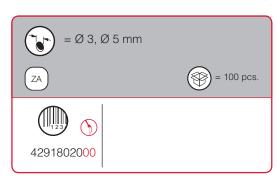




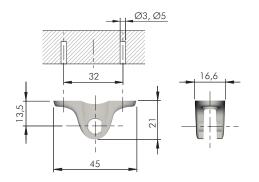




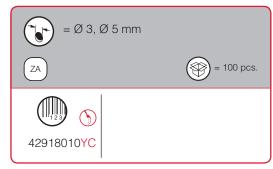


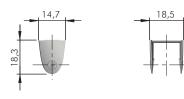




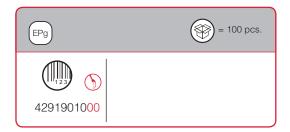




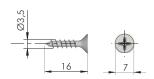




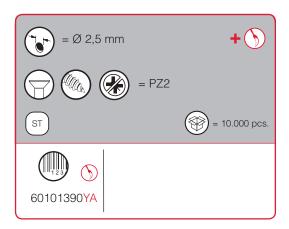


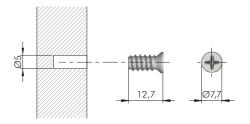


KRABY FIXING ACCESSORIES

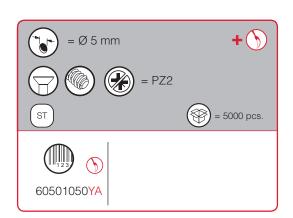


















KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR

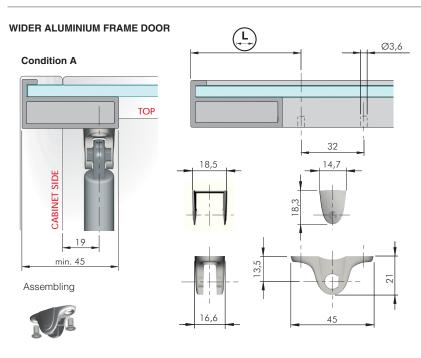




INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

INSTALLATION ON NARROW ALUMINIUM FRAME DOOR





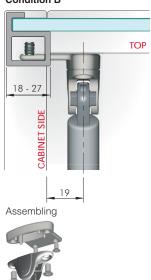


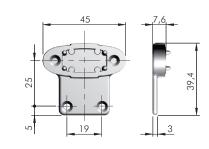


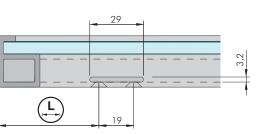


NARROW ALUMINIUM FRAME DOOR

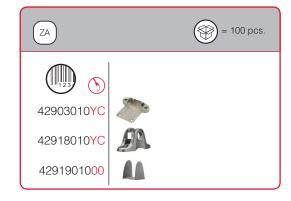
Condition B



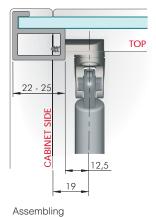


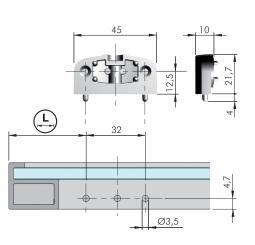




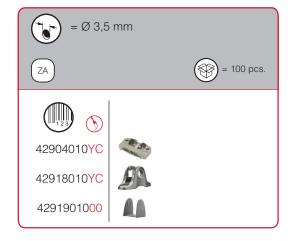


Condition C

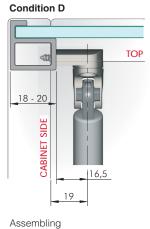


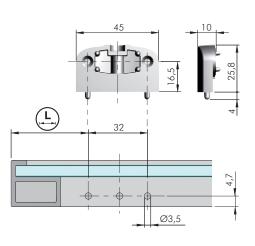




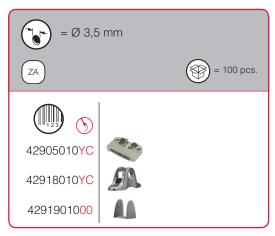


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	L.			
KRABY				
164	25	31,5		
244	55	61,5		
355	105	111,5		







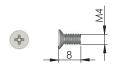




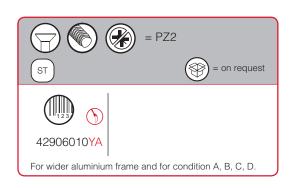
	<u>L</u>			
KRABY				
164	27	33,5		
244	60	66,5		
355	105	111,5		

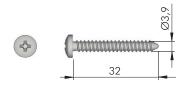
For details refer to related sections.

ALUMINIUM ADAPTERS FIXING ACCESSORIES

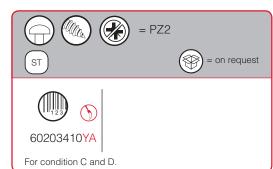


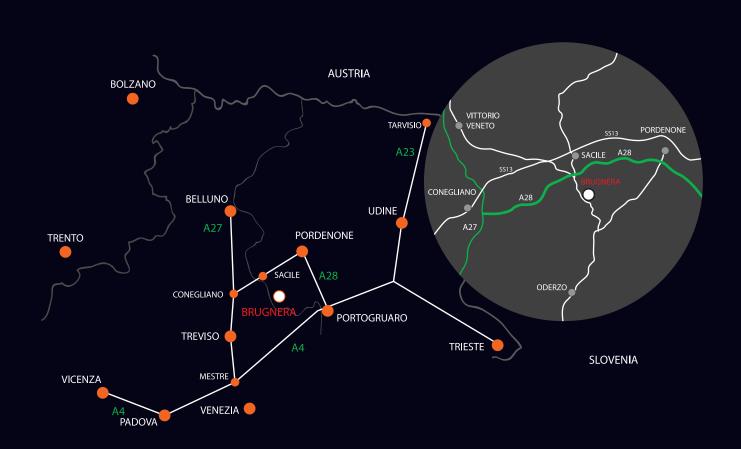














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